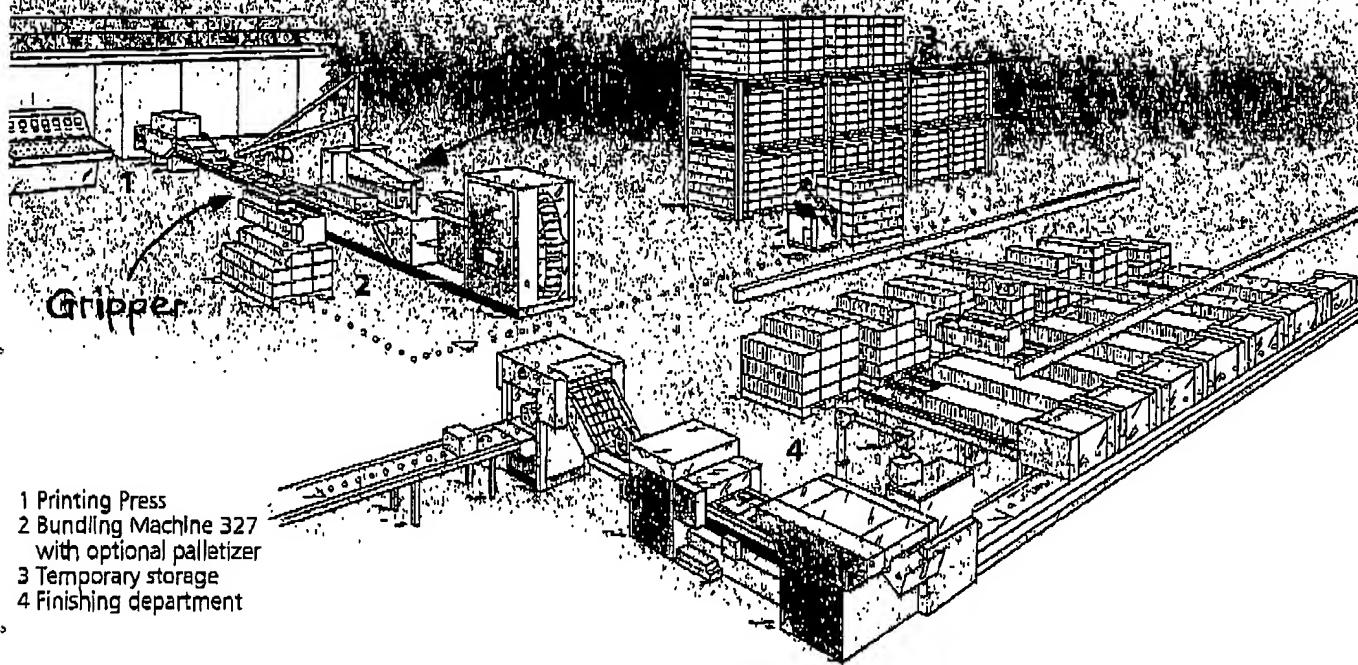


BUNDLING MACHINE 327 - AN EFFICIENT LINK BETWEEN PRESS AND FINISHING



Specifications

Mechanical speed	20,000 - 80,000 copies/hr. (depending on page count)
Size range	from 200 x 130 mm / 7 7/8" x 5 1/8"
with special kit	from 200 x 110 mm / 7 6/8" x 4 1/4"
with special kit	to 390 x 320 mm / 15 3/8" x 12 5/8"
with special kit	to 510 x 320 mm / 20 1/8" x 12 5/8"
Number of pages (tabloid)	min. 4 pages (45 g/m ²) max. 64 pages
Cycle time	60 seconds (for bundles removed from roller table by crane)
Bundle length, compressed	from 700 mm / 27 1/2" to 1100 mm / 43 1/4"
Selection of bundle length, uncompressed	3 selectable bundle lengths in the range of (270, 1143, 1016, 890 mm / 50", 45", 40", 35")
Shingle spacing	min. 40 mm / 1 1/4" max. 100 mm / 4" without counting min. 25 mm / 1"
Lateral adjustment of shingle stream	max. 15 mm / 5/8"
Infeed belt height adjustment	from 850 mm / 33 1/2" to 270 mm / 10 5/8"
Belt speed	max. 52 m/min. (70 ft/min.)
Power requirements	semi-automatic 7.4 kW automatic 14 kW
Compressed air	semi-automatic 13 Nm ³ /h (7.6 cfm) at 88 psi automatic 13 Nm ³ /h (11.2 cfm) at 88 psi
Weight	semi-automatic approx. 2,400 kg (5,280 lbs.) automatic approx. 5,000 kg (11,000 lbs.)
Other sizes on request	Design, specifications and measurements subject to change.

Sales and Service:



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REFERENCE FIGURE A